

## *Premium R&O Industrial/Turbine Oil With Syntheon™*

**SWEPCO 708 Premium R&O Industrial/Turbine Oil** is a premium quality, extended service industrial oil formulated to provide superior performance under the most demanding operating conditions. Industrial and turbine equipment manufacturers agree: lacquer, sludge, varnish and carbon deposits resulting from oxidation of the oil are the number one cause of equipment operation inefficiencies and failure. SWEPCO 708 is specifically designed to combat friction and wear resulting from high temperatures (oxidation), water, contaminants and heavy loads ... providing much longer equipment and oil life. With lower operating temperatures, equipment using 708 will experience longer lasting, improved pliability of seals resulting in less oil leakage and less oil consumption.

SWEPCO 708 is blended with Syntheon™ and the most advanced additive chemistry. Inherently superior in resistance to heat and oxidation, SWEPCO's formulation is further enhanced with a highly effective oxidation inhibitor, delivering protection far above that found in ordinary commercial oils.

SWEPCO's Energy Savings Program (ESP) has documented 708 is capable of reducing electrical loads as much as 13% ... yielding corresponding energy savings.

Provides clean, efficient, long-lasting service in all types of equipment including sump, mist and oil circulating systems and systems operating at



***SWEPCO 708 Premium R&O Industrial/Turbine Oil is capable of reducing operating temperatures as much as 20% and electrical requirements as much as 13% in a wide range of industrial applications.***

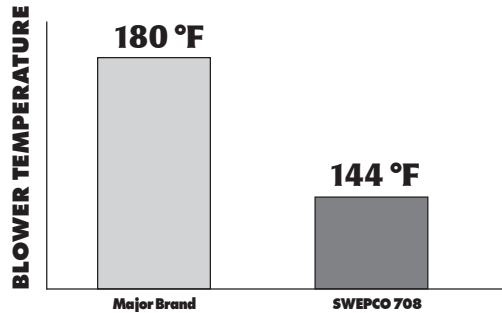
extreme temperatures. SWEPCO 708's extended service intervals translate into less waste oil disposal and reduced maintenance costs.

SWEPCO 708 excels in a wide range of common industrial applications, including:

- Vacuum Pumps
- Gear Reducers
- Gearboxes
- Industrial Turbines
- Steam Turbines
- Blowers
- Air Line Oilers
- Circulating & Splash Systems
- Boiler Feed Pumps
- Mist Systems
- Oil Cups
- Freezer Drive Chains
- Cooling Towers
- Loom Bearings

Feature	Benefit
Syntheon™	<ul style="list-style-type: none"> <li>• Provides you with a more uniform viscosity over a wide temperature range</li> <li>• Helps improve high temperature oxidation and thermal stability</li> <li>• Better low temperature flow characteristics help reduce start-up wear</li> <li>• Extends service life</li> </ul>
Oxidation Inhibitor	<ul style="list-style-type: none"> <li>• Reduces oil thickening</li> <li>• Helps prevent sludge, varnish and carbon deposits that result from oxidation</li> </ul>
Rust and Corrosion Inhibitor	<ul style="list-style-type: none"> <li>• Builds a chemical bond with the surface to keep moisture and acids from penetrating and attacking the surfaces</li> <li>• Rust Inhibitor protects metal surfaces and seals from moisture. Particularly effective during periods of shutdown, where cooling may cause condensation</li> </ul>
Anti-Foam Additive	<ul style="list-style-type: none"> <li>• Can lower oil operating temperatures up to 25 degrees F. or more by dispersing the foam and releasing the trapped heat</li> </ul>
Oiliness Additive	<ul style="list-style-type: none"> <li>• Enables the oil to penetrate the surface for better lubrication</li> </ul>
Pour Point Depressant Additive	<ul style="list-style-type: none"> <li>• Gives the oil better low temperature flow characteristics</li> <li>• Helps to reduce low temperature start-up wear</li> </ul>
Energy Savings	<ul style="list-style-type: none"> <li>• Increased "oiliness" provides a thin friction reducing film to reduce electrical utility consumption. Many customers have achieved as much as a 13% amperage savings</li> </ul>
Long Life	<ul style="list-style-type: none"> <li>• Longer drain cycles reduce requirements for waste oil disposal</li> </ul>
USDA/NSF/Canada Health	<ul style="list-style-type: none"> <li>• Use with total confidence for USDA/NSF H2 or Canada Health N-1 compliance in closed lube systems in food processing applications</li> </ul>

### SWEPCO 708 Reduces Operating Temperatures



"We changed over to SWEPCO Industrial/Turbine Oil after the failure of three of our blowers. They were running at maximum load, generating extreme heat. A measurable reduction in operating temperature (approximately 20%) was observed, and no blower failures have occurred since changing over to Industrial/Turbine Oil. In addition, the oil has held up longer between changings."


Wilbert Barbian,  
Maintenance Dept. Supervisor,  
Springdale Water Utilities

### Typical Physical Properties

ISO Grade	32	46	68	100	150	220
SAE Grade	10	15	20	30	40	50
Viscosity, cSt @ 40 °C	30	44	64.41	96.43	146	215.24
Viscosity, cSt @ 100 °C	5.42	6.8	10.5	12.83	16.64	23.36
Viscosity Index	117	116	152	129	131	134
Flash Point °C	204	210	214	214	216	218
Pour Point °F	-33	-25	-25	-25	-25	-20
Pour Point °C	-36	-32	-32	-32	-32	-28
Lb./Gal.	7.19	7.11	7.17	7.17	7.19	7.23
G/CC	0.85012	0.852518	0.859712	0.859712	0.86211	0.866906

### Performance Properties

Copper Strip Corrosion, ASTM D-130, Color.. 1a	1a	1a	1a	1a	1a	1a
Rust Test, ASTM D-665, Distilled Water	pass	pass	pass	pass	pass	pass
Rust Test, ASTM D-665, Salt Water	pass	pass	pass	pass	pass	pass
Oxidation Stability, ASTM D-943, Hours	>8,000	>8,000	>8,000	>8,000	>8,000	>8,000
Pump Wear, Vickers, ASTM D-2882	pass	pass	pass	pass	pass	pass
Foam Test, ASTM D-892, 10 minutes	pass	pass	pass	pass	pass	pass
Demusibility, ASTM D-1401, 5 minutes	40/40/0	40/40/0	40/40/0	40/40/0	40/40/0	40/40/0
RPVOT, ASTM D-2272, minutes	1,400+	1,400+	1,400+	1,400+	1,400+	1,400+



**A Product of SPX Technology™.**

... the cutting edge performance SWEPCO Customers have come to expect.



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